

# Extreme Shock End Cap

## for C, D, D<sup>2</sup>, F, J, M, Q, & V Style Lighted Nock Installation Manual

### Extreme Shock End Cap Installation

- a) Remove the plastic nock that comes with the arrow.
- b) Remove broadhead/field tip.

**Note:** *Back pressure can cause glue to not set if broadhead or field point is not removed.*

- c) Screw the Aluminum end cap onto the tool. (Fig 11)

**Note:** *Starting in 2015, the F style end cap comes with a metal screw therefore one should not over tighten or the end cap will end up being too deep onto the tool and will be installed too shallow in the shaft. The most desirable installation method is to barely snug it and then turn back half a turn so it is loose.*

- d) Place the O-ring into the groove of the end cap. (Fig 12)

**Note:** *Please practice inserting the end cap first before applying super glue gel inside the arrow shaft to ensure that you can insert the end cap within a few seconds.*

- e) Clean the inside of the shaft with acetone via a Q-tip, then let dry.

- f) Apply a bead of super glue gel to the inside surface of the shaft (Recommended super glue gel such as Firenock AGOGEL).

- g) While the glue is still wet, insert the end cap, with pointed side first into the arrow shaft. The O-ring ensures that most of the glue is pushed to the back behind the battery end cap.

- h) Push the tool until it is flush with arrow shaft. (Fig 13)

- i) Hold the arrow with nock side down for 30 seconds to ensure glue sets around the O-ring.

- j) Try to tighten the screw a little. If it feels finger tight, the end cap is installed properly.

- k) If the end cap is still loose, repeat steps (f) thru (k) as instructed above.

- l) Unscrew the screw from the shaft.(Fig 14)

- m) Wait till glue totally dries.

**Note:** *It is recommended to let the glue dry overnight, as the vapor from super glue can form a film on the battery and/or battery positive wire-holder and render both non-conductive. If you do not want to wait, tape over the battery and connectors to prevent glue from vapor depositing over the battery and the connector, otherwise the circuit and battery will be ruined.*

- n) Follow the rest of the installation manual that comes with your Firenock to complete the installation of your lighted nock.

### Schematic installation procedures for Extreme Shock Battery End Cap for Firenock C, D/D<sup>2</sup>/F/J/I/Q/V Style Lighted Nock



Fig 11



Fig 12



Fig 13



Fig 14

